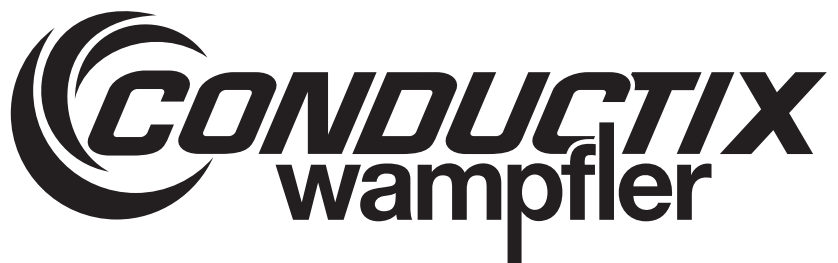


Saf-T-Bar Conductor Bar

H Series



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Seller shall only be obligated to make such repair or replacement if the goods have been used by Buyer only in service recommended by Seller and altered only as authorized by Seller. Seller is not responsible for defects which arise from improper installation, neglect, or improper use or from normal wear and tear.

Additionally, Seller's obligation shall be limited by the manufacturer's warranty (and is not further warranted by Seller) for all parts procured from others according to published data, specifications or performance information not designed by or for Seller.

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Seller is not responsible for incorrect choice of models or where products are used in excess of their rated and recommended capacities and design functions or under abnormal conditions. Seller assumes no liability for loss of time, damage or injuries to property or persons resulting from the use of Seller's products. Buyer shall hold Seller harmless from all liability, claims, suits and expenses in connection with loss or damage resulting from operation of products or utilization of services, respectively, of Seller and shall defend any suit or action which might arise there from in Buyer's name - provided that Seller shall have the right to elect to defend any such suit or action for the account of Buyer. The foregoing shall be the exclusive remedies of the Buyer and all persons and entities claiming through the Buyer.

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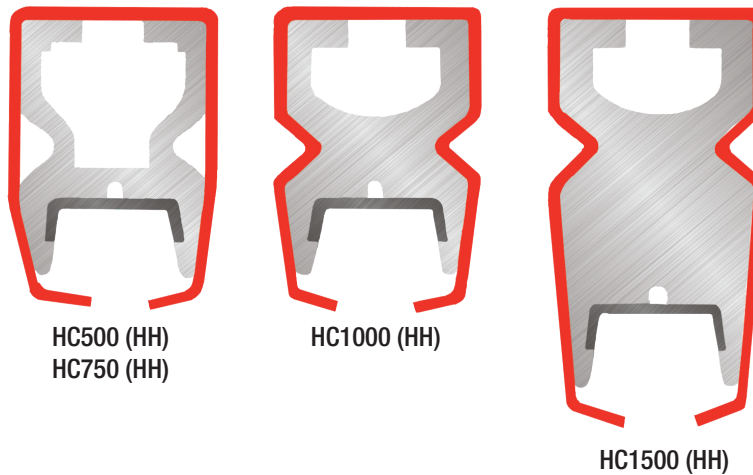
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Overview



Conductor Cat No.	Amperage	Splice Joint	Power Feed	Hanger Assemblies for all Conductors		Expansion Gap Kit	End Cap
HC500X20	500	HA500J	HA500F	Standard Insulator Plastic	HA1000H	HA500XG-8"	HA1000N
HC750X20	750	HA750J	HA750F		HA1000K	HA750XG-8"	HA1000N
HC1000X20	1000	HA1000J	HA1000F		HA1000P	HA1000XG-8"	HA1000N
HC1500X20	1500	HA1500J	HA1500F			HA1500XG-8"	HA1500N

Standard spool-type hanger assembly. 2-13/16" creep and 2-1/2" height.

Note: Refer to parts list for catalog variations.

- A** Standard rigid vinyl cover (prefix)
- H** Medium heat cover (plastic) (suffix)
- FI** High Heat Fiber Glass Cover (suffix)

For cranes and hoists
to 260° F, for cranes and hoists
to 375° F, for cranes and hoists

Hanger

As above
As above
Consult Factory

Conductor Rail				
Characteristics	HC500 (HH)	HC750 (HH)	HC1000 (HH)	HC1500 (HH)
Combined weight per foot	1.39	1.39	1.62	3.14
Weight of Aluminum per foot	0.90	0.90	1.12	2.60
Weight of Stainless Steel per foot	0.26	0.26	0.26	0.26
Weight of Vinyl per foot	0.23	0.23	0.23	0.28
"R" Resistance ohms/ft at 20°C	0.0000194	0.0000194	0.0000155	0.0000067
"Z" Impedance ohms/ft 3-1/2" c/c	0.0000301	0.0000301	0.0000279	0.0000389
"Z" Impedance ohms/ft 5.0" c/c	0.0000363	0.0000363	0.0000355	0.0000385
"AC" Resistance ohms/ft at 40°C	0.000021	0.000021	0.0000169	0.0000081

Voltage Drop Calculation

3 phase AC Volts lost = 1.73 x Z x Length in ft from feed x Amp load.

1 phase AV Volts lost = 2 x Z x Length in ft from feed x Amp load.

DC Volts lost = 2 x R x Length in ft. from feed x Amp load.

As most motors are designed to operate with a 5% voltage drop, divide volts lost by line voltage x 100 to determine if a larger conductor or additional feed points are required. *See tables for values of Z and R.*

Overview

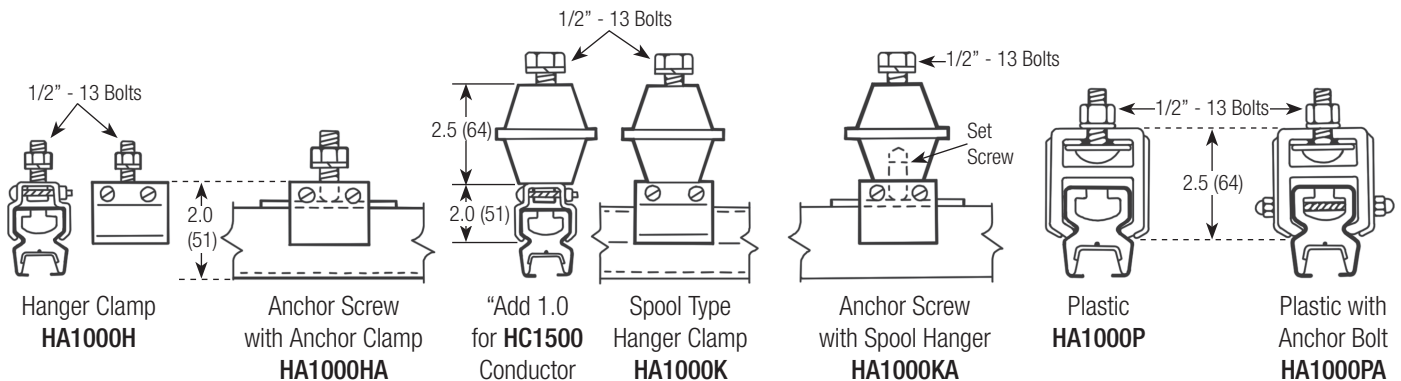
Determining Amperage - The national electric code suggests the following when determining motor amperage loads:

1. For one motor, use 100% of motor name-plate full load ampere rating.
2. For multiple motors on a single crane or hoist, the minimum circuit ampacity of the power supply conductors on a crane or hoist shall be the nameplate full load ampere rating of the largest motor or group of motors for any single crane motion, plus 50% of the name plate full load ampere rating of the largest motor group of motors.
3. For multiple cranes and/or hoists supplied by a common conductor system, compute the motor minimum capacity for each crane as in step (2), add them together and multiply the sum by the demand factor from the following table:

Number of cranes	2	3	4	5	6	7
Demand Factor	.95	.91	.87	.84	.81	.78

4. For constant loads such as magnets, lights, and air conditioners, etc., plus high duty cycles, use full load amperage in selecting conductor size.

Mounting



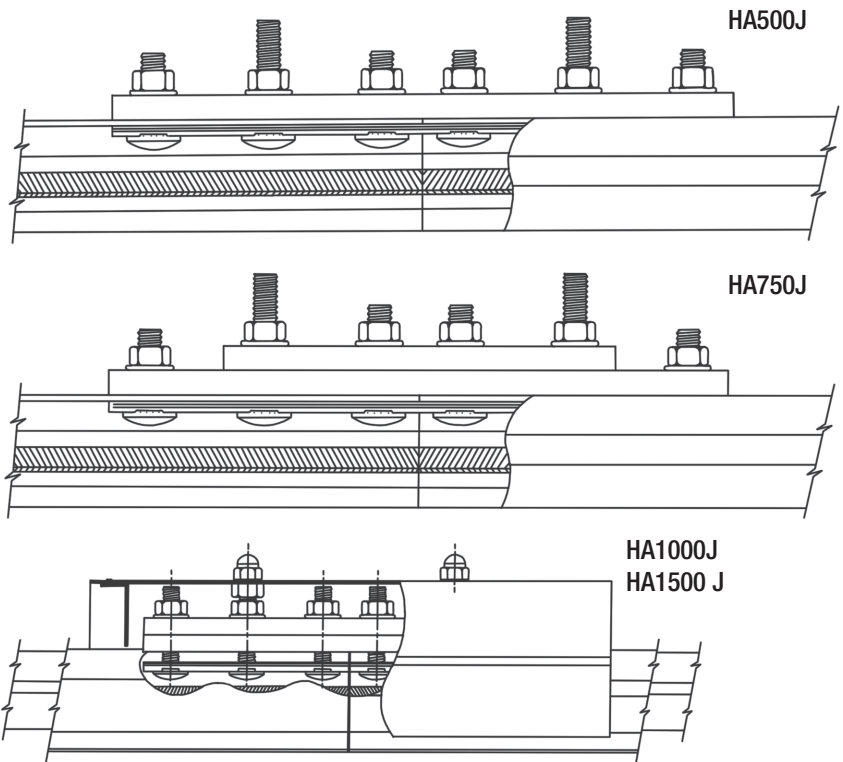
Mounting - It is suggested that the hanger clamp bracket be attached to the runway beam by welding or bolting. Conductors should be spaced 5 inches apart; however a minimum of 3.0 inches is acceptable. Hanger clamp brackets will require 9/16 inch holes for hanger clamp bolts of 1/2 inches. Conductor hanger clamps should be slid onto the rail and positioned relative to the approximate hanger clamp bracket so that when the rail is raised into place, the hanger clamps may be bolted to their respective bracket. Hanger clamp cross bolts should be tightened so that the rail will slide easily, but will be securely supported. To properly support the conductor and to keep standard rail overhang to 24 inches, space the first two brackets on 6 ft centers, all other brackets on 10 ft centers.

Anchor Clamp Kit for use with "H" and "K" hangers is an insulated keeper straddling each side of the standard hanger clamp. The hanger clamp mounting bolt is replaced by a cup point set screw that is tightened against the keeper plate at the desired hanger bracket location. On standard non-spool hangers, the set screw becomes the mounting bolt. On spool type hangers, the set screw is threaded into the base of the insulator spool. An anchor hanger clamp comprises the selected systems hanger plus an anchor clamp kit or modification. They are designed with suffix "A", ie: **HA1000HA**.

Plastic Hangers are a slide-on insulating hanger for use on insulated series "H" conductors. They can be used in place of the coated or coated-plus insulator series hangers. Anchor type plastic hangers come with a drilled hole in the vertical stiffener on each side of the hangers. When the anchor and conductor are positioned as required, a drill is run through the conductor bar so that a threaded rod can be installed through the assembly, with each end protected by an insulating acorn nut.

Joining

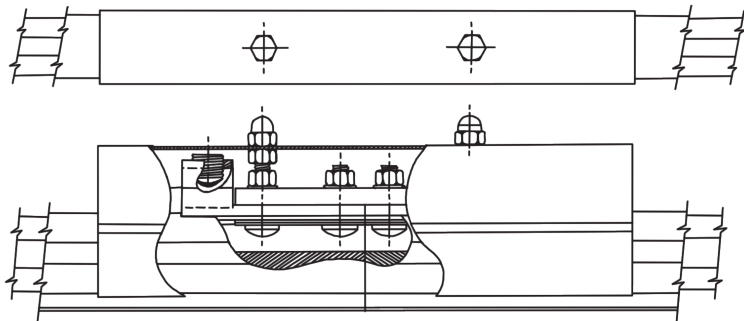
Conductors are joined by a bolted splice assembly, comprised of two stacked spring plates located in side the hollow portion of the conductor so that as the assembly bolts are tightened, the stress goes to the outside of the concave strips and the strip edges align the adjacent conductor sections. The assembly, comprising the aluminum splice bars mounted on the outside top of the conductor, is torqued down by the steel bolts to 100 inch lbs. The longitudinal cavity in the main conductor body may be used as a heater wire location if heating is required. To join the adjacent conductor rails, abrade the joint surfaces of the conductor rail only, with a fine wire brush or abrasive cloth, coat thoroughly with Alcoa #2EJC compound immediately after abrading. *Do not abrade splice bars or terminals as they are tin plated to be corrosion free.* Assemble joint without removal of compound. Tighten assembly nuts until the joint is fully torqued. Snap the insulating splice cover into place to complete the joint. Make certain that the splice joints are at least 24 inches away from a hanger clamp to allow for adequate expansion and contraction movements of the rail assembly. Joints on H and FI Series are not illustrated. *Consult factory for details.*



COMPONENT DETAILS			EXPANSION GAP PARTS		
RAIL	3/8" JOINT PLATES	FEED TERMINAL & PLATE	GAP	END FEEDS	FLEX JUMPER & COVER
HC500	(1) 1.5" X 9.5" AL	(2) 350 MCM (1) 9.5" JOINT PLATE	8.0"	(2) 350 MCM	#3/0 X 48.0"
HC750	(1) 1.5" X 6.0" AL (1) 1.5" X 9.5" AL	(2) 350 MCM (1) 9.5" JOINT PLATE	8.0"	(2) 600 MCM	(2) #3/0 X 50.0"
HC1000	(2) 1.5" X 9.5" AL	(2) SINGLE LUGS W/14.0" COVER (2) 350 MCM (1) 6.0" CU PLATE	8.0"	(2) 350-2 MCM	(2) #3/0 X 50.0"
HC1500	(2) 1.5" X 9.5" CU	(2) 350-2 MCM (2) 9.5" CU PLATES	8.0"	(2) 600-2 MCM	(2) 350 MC X 50.0"

Power Feeds

Power Feeds for Supply Power connections are designed to be installed instead of a rail splice joint, where required. A suitable insulating cover is provided so that the terminal face is protected from accidental contact. Installation of power feed joints is the same procedure as for regular conductor rail splices. It is necessary to cut the insulating cover back by an additional 1.25 inches to accept the increase in length of a power feed over splice joint. Power feed conductor bar surfaces are prepared with electrical joint compound using the same procedure as on conductor splices. **HA500F / HA750F / HA1000F** power feeds have two 350MCM terminals. **HA1500F** power feeds have two 350-2 MCM terminals. Higher amperages are accomplished by grouping multiple terminals. Special feeds can be made using 600MCM and 600MCM-2 terminals.

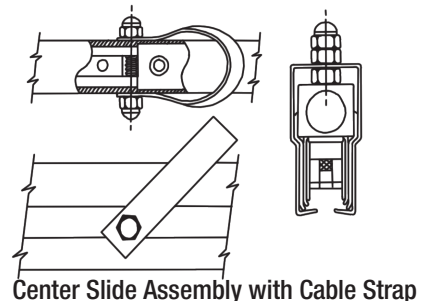
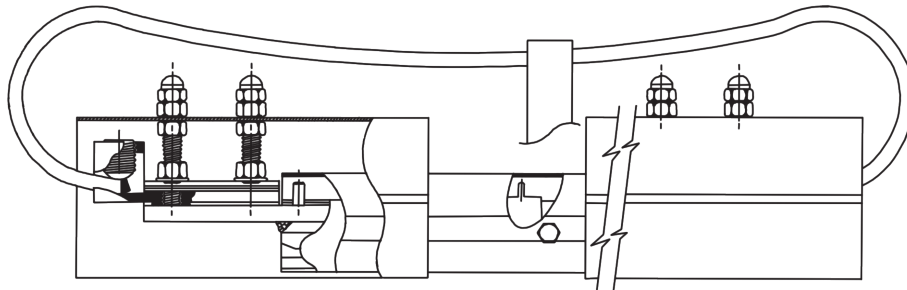


End Cap - Standard length rail having 3.25 inches exposed ends may be insulated by a 4.0 inches flexible boot or end cap. Standard and short length rail end may be insulated by a 4.0 inches extension of the cover beyond exposed rail and be designed as end lengths.

Cutting - Power rail may be field cut with a hacksaw as required. Remove sharp edges on cut conductor end by de-burring with a file.

Transfer End Caps are used on transit type conductor applications having switching mechanisms. (not illustrated)

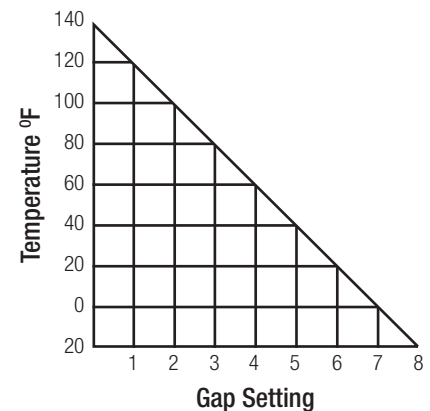
Expansion Gaps



Expansion Gap Assemblies are pre assembled, ready to be installed between two adjacent sections of rail. Each end of the expansion mechanism is attached to its mating rail end with a power feed type rail splice. The expansion mechanism is a telescoping interleaved unit, having a travel of 8.0 inches, providing a constant sliding surface for the collector shoe for mechanical support only. The gap assembly is 12.0 inches long closed and 20.0 inches expanded. The gap assembly should be set at 4.0 inches when installed at 60° F for average use.

Expansion gap assemblies are based on 500 feet conductor intervals with a 100° F temperature variation. Aluminum conductors will expand 1.0 inches in 70 feet per 100° F temperature variation. If greater temperature variations are expected, a proportional decrease in the 500 foot interval is required. Conductor systems up to 500 feet in length that are either all indoors or all outdoors can be center anchored and do not require an expansion gap assembly. Systems that are longer than 500 feet require expansion gap kits every 500 feet or fraction thereof. Systems that pass from inside to outside in areas of extreme temperature variation should have an expansion gap kit located just within the building. The center point of all conductor runs using expansion gaps requires an anchor clamp kit to locate rail settings.

Tandem Collectors are required on any crane runway system using expansion gap kits to provide current draw when passing through expansion gap mechanism.



At expansion gaps keep the slide mechanism within 2 feet of brackets by adding an extra bracket 5 feet from the nearest regular bracket. Stainless steel expansion units are available for corrosive applications.

Isolation Joints are required for circuit segmentation and comprise two insulating angles with attachment hardware to secure and space the adjacent rails.

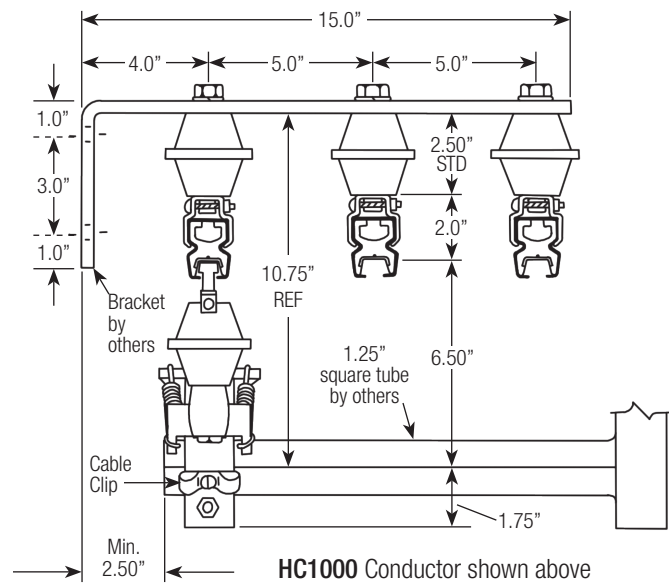
Collectors

Series "H" collectors are available in two basic designs: Series "L" single arm and Series "D" dual, parallel arm. Series "L" has a socket style, swivel base for the collector arm, resulting in a stroke of 2.0 inches and a drift of 3.0 inches. Series "D" has a post style swivel base for the collector arm with a stroke of 3.0 inches and a drift of 6.0 inches.

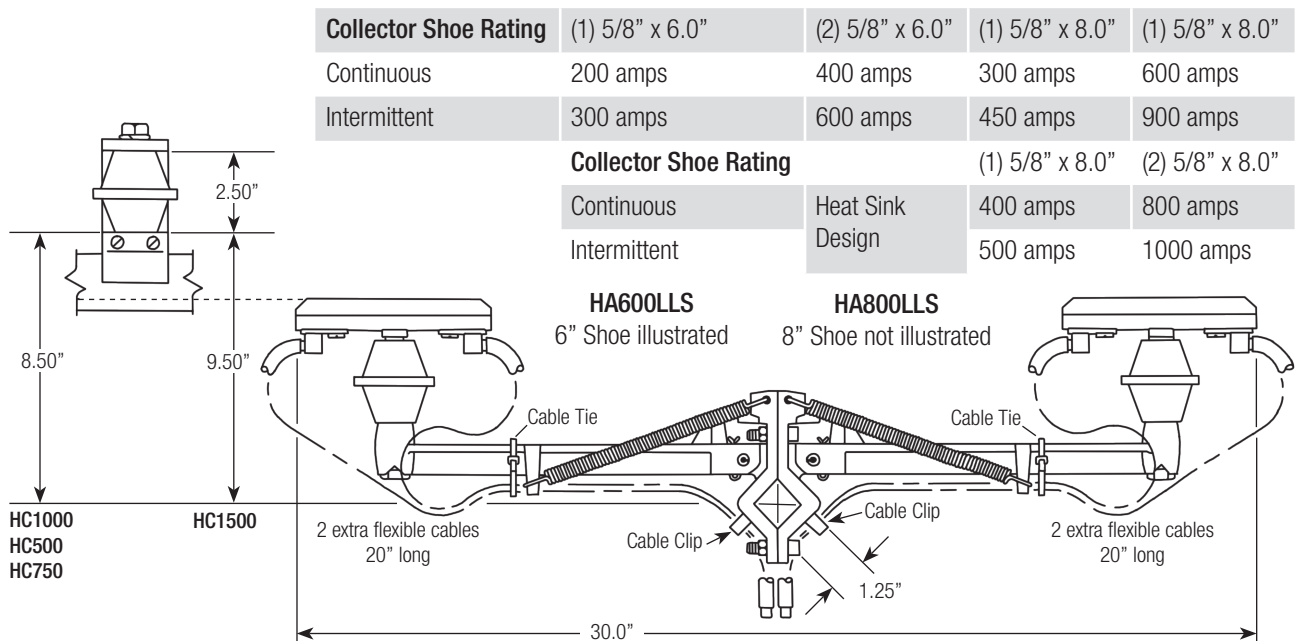
Contact brushes are available in 6.0 inch (size #300), 8.0 inch (size #400) and 8.0 inch (**400HS** - heat sink design).

Both designs are available in tandem for additional capacity, or when required because of expansion sections. Tandems are designed by a doubling of the size number and the design letter. Example: **HA300LS** single arm, 6.0 inch shoe; or in tandem: **HA600LLS** double arm, 2x6.0 inch shoe. See collector shoe chart for amperage selection.

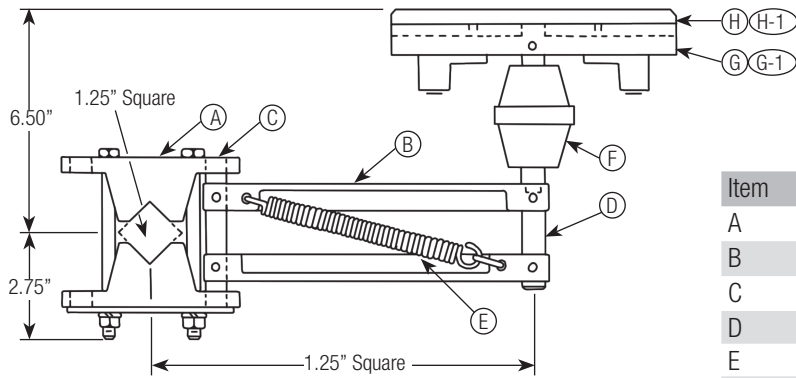
Collectors may be mounted vertically or laterally without any modifications. Normal mounting dimensions will result in a 20 lb. contact shoe loading.



* For HC1500 Conductor add 1.0"



Collectors

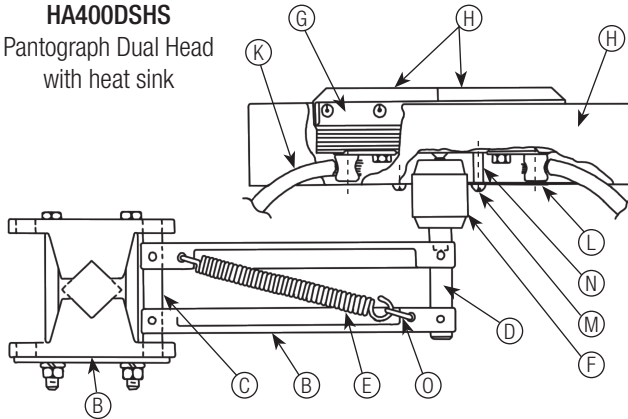


HA300DS HA600DDS
6.0" Parallel Arm Collector

HA 400D HA800DDS
8.0" Parallel Arm Collector

Item	Name	Qty	Description
A	Bracket (Pair)	1	Used on 1.25" Square Bar
B	Arms	2	Opposite Pair
C	Bracket Post	1	Swivels in Bracket
D	Spool Post	1	Fitted with 0.50" - 13 Stud
E	Spring	2	Fitted with Hook
F	Spool	1	2.50" Dia. x 2.50" Hgt.
G	Shoe Clip	1	Cat No. 400YHP
H	Shoe Pair	1	Cat No. 400SHP
G-1	Shoe Clip	1	Cat No. 300YHP
H-1	Shoe Pair	1	Cat No. 300SHP

HA400DSHS
Pantograph Dual Head
with heat sink



Item	Name	Qty	Description
A	Bracket (Pair)	2	Used on 1.25" Square Bar
B	Arms	2	Opposite Pair
C	Bracket Post	1	Swivels in Bracket
D	Spool Post	1	Fitted with 0.50" - 13 Stud
E	Spring	2	300Z
F	Insulator	1	1.75" Dia. x 2.25" Hgt.
G	Heat Sink	1	Aluminum
H	Shoe Pair	2	400SHP-HS
J	Shield	1	Lexan Channel
K	Cable	2	No. #2 Flex Weld Cable
L	Wire Lugs	2	No. #6 - 4/0
M	Screw (nylon)	2	0.25"-20UNC x 1.50" long
N	Sleeve (nylon)	2	0.25" ID x .1" long
O	'S' Hook	2	No. #174 - 1

Collectors

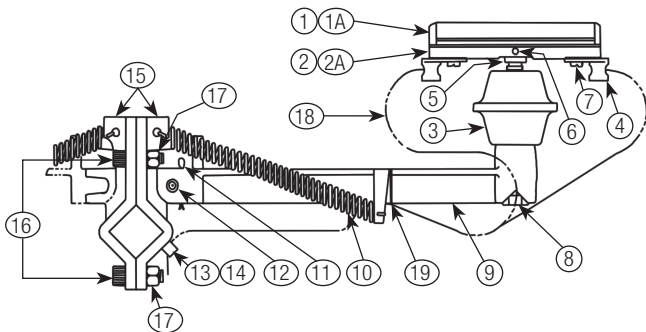
HA300LS - Single Arm 6.0" Shoe

HA600LLS - Tandem Arm 6.0" Shoe

HA400LS - Single Arm 8.0" Shoe

HA800LLS - Tandem Arm 8.0" Shoe

Item	Name	Qty	Description
HA300LS }	1 Contact Shoe	1	300SHP
	2 Shoe Clip	1	300YHP
HA600LLS }	1 Contact Shoe	2	300SHP
	2 Shoe Clip	2	300YHP
HA400LS }	1A Contact Shoe	1	400SHP
	2A Shoe Clip	1	400YHP
HA800LLS }	1A Contact Shoe	2	400SHP
	2A Shoe Clip	2	400YHP



All items listed below are common except see "note" at bottom

3	Spool	1	1000 2.50" Dia x 2.50" Hgt.
4	Wire Lug	2	No. #6 - 4/0
5	Swivel Pin	1	0.50" - 13UNC
6	Rivet	1	1/8" x 0.75" Long
7	Screw	2	#10-16 x 0.50" Long Type-B
8	Hex Head Bolt	1	0.50" 13UNC x 2.25" Long
9	Long Collector Arm	1	300LP
10	Spring (pair)	2	300ZZ
11	Cotter Pin	1	Ship Only. Remove after install.
12	Roll Pin	1	3/8" Dia x 1.50" Long
13	Cable Clip	1	Burndy HP-8N
14	Screw	1	#10-32 UNF x 0.50" Long Type-D
15	Bracket (pair)	1	302BB
16	Socket Head Cap Screw	2	3/8" - 16UNC x 1.25" Long.
17	Hex Nut	2	3/8" - 16 UNC
18	Pig Tail	2	Extra Flex Cable (No #2AWG-600V x 30.0"Long)
19	Wire Tail	1	#13

PARTS LIST

Item	Amps	Lbs	Cat. No.	Item	Amps	Lbs.	Cat. No.
20' Conductor Sections Insulated PVC	500	24.0	HC500	Hanger Clamp		0.50	HA1000H
	750	24.0	HC750	Spool Clamp		1.0	HA1000K
	1000	30.0	HC1000	Plastic Clamp		0.50	HA1000P
	1500	60.0	HC1500	Anchor Hangers			
Insulated Medium Heat Plastic	500	24.0	HC500HHX20	Anchor Kit w/ Hanger Clamp		0.50	HA1000HA
	750	24.0	HC750HHX20	Anchor Kit w/ Spool Hanger		1.10	HA1000KA
	1000	30.0	HC1000HHX20	Anchor Type w/ Plastic Hanger		0.60	HA1000PA
	1500	60.0	HC1500HHX20	Expansion Gap	500	13.0	HA500XG-8"
Fiber Glass Insulated Cover	Consult Factory			Kit, Assembled	750	13.0	HA750XG-8"
					1000	15.0	HA1000XG-8"
Powerfeed with Standard PVC Cover	500	3.0	HA500F		1500	20.0	HA1500XG-8"
	750	3.0	HA750F	Isolation Joint	All	2.0	HA1000IS
	1000	3.0	HA1000F	End Caps	500-1000	0.50	HA1000N
	1500	6.0	HA1500F		1500	0.75	HA1500N
Joint Kit with Standard PVC Cover	500	1.0	HA500J				
	750	1.5	HA750J				
	1000	2.0	HA1000J				
	1500	3.0	HA1500J				

www.conductix.us

Conductix-Wampfler

10102 F Street
Omaha, NE 68127
USA

Customer Support
Phone: 800 521 4888
Fax: 800 780 8329

Phone: 402 339 9300
Fax: 402 339 9627

info.us@conductix.com
www.conductix.com

Contact us for our Global Sales Offices

