Slip Ring Assemblies
Program 5100

CONDUCTIX wampfler
# Contents

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## Slip Ring Assemblies

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<tr>
<th>Type</th>
<th>Current</th>
<th>Voltage</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Built-in Slip Ring Assembly ES30</td>
<td>16 A</td>
<td>415 V (400 V)</td>
<td>5) 1000 V on request</td>
</tr>
<tr>
<td>Encapsulated Slip Ring Assembly GS30</td>
<td>16 A</td>
<td>415 V (400 V)</td>
<td>5) 1000 V on request</td>
</tr>
<tr>
<td>Built-in Slip Ring Assembly ES45/1</td>
<td>21 A</td>
<td>15 V (400 V)</td>
<td>5) 1000 V on request</td>
</tr>
<tr>
<td>Encapsulated Slip Ring Assembly GS45/1</td>
<td>21 A</td>
<td>415 V (400 V)</td>
<td>5) 1000 V on request</td>
</tr>
<tr>
<td>Built-in Slip Ring Assembly ES45/3</td>
<td>21 A</td>
<td>28 A/415 V (400 V)</td>
<td>5) 1000 V on request</td>
</tr>
<tr>
<td>Encapsulated Slip Ring Assembly GS45/3</td>
<td>21 A</td>
<td>415 V (400 V)</td>
<td>5) 1000 V on request</td>
</tr>
<tr>
<td>Built-in Slip Ring Assembly ES45</td>
<td>21 A</td>
<td>28 A/690 V (630 V)</td>
<td>5) 1000 V on request</td>
</tr>
<tr>
<td>Encapsulated Slip Ring Assembly GS45</td>
<td>21 A</td>
<td>415 V (400 V)</td>
<td>5) 1000 V on request</td>
</tr>
<tr>
<td>Built-in Slip Ring Assembly ES45/2</td>
<td>21 A</td>
<td>28 A/690 V (630 V)</td>
<td>5) 1000 V on request</td>
</tr>
<tr>
<td>Encapsulated Slip Ring Assembly GS45/2</td>
<td>21 A</td>
<td>415 V (400 V)</td>
<td>5) 1000 V on request</td>
</tr>
<tr>
<td>Encapsulated Slip Ring Assembly ES45</td>
<td>21 A</td>
<td>38 A/690 V (630 V)</td>
<td>5) 1000 V on request</td>
</tr>
</tbody>
</table>

## Combined Slip Ring Assemblies

<table>
<thead>
<tr>
<th>Type</th>
<th>Current</th>
<th>Voltage</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Encapsulated Slip Ring Assembly GS32</td>
<td>400 A</td>
<td>750 V</td>
<td>5) 1000 V on request</td>
</tr>
<tr>
<td>Encapsulated Slip Ring Assembly e.g. type GS40/13/18</td>
<td>400 A</td>
<td>750 V</td>
<td>5) 1000 V on request</td>
</tr>
<tr>
<td>Encapsulated Slip Ring Assembly combined with rotary transmitters for gases and fluids</td>
<td>400 A</td>
<td>750 V</td>
<td>5) 1000 V on request</td>
</tr>
</tbody>
</table>

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1) The information on current carrying capacity refers to individual slip rings including current collectors. The actual current carrying capacity of the complete slip ring assembly (indicated on the nameplate) may differ significantly depending on the prevailing conditions (e.g. number of slip rings, conductivity type, ambient temperature). The corresponding conversion factors for current carrying capacity according to DIN VDE 0298-4 must be taken into account.

2) The voltages apply to slip ring assemblies which are used in systems or system parts supplied directly from the low-voltage network (VDE 0110-1/2008-01: 4.3.2.2.1, Table F.3b). When used in systems or system components that are not directly supplied by the low-voltage network, only the bracket values are permitted (VDE 0110-1/2008-01: 4.3.2.2.2, Table F.4).

3) 1000 V on request
Conductix-Wampfler offers a wide range of rotary transmitters for the transmission of energy, data and signals and for the transmission of gaseous and liquid media. The standard program makes it possible to combine slip ring assemblies for energy and data/signal currents in any number of poles. Combinations with additional rotary transmitters for liquid media (water, hydraulic oil, air, etc.) and gases (compressed air, argon, etc.) are possible. Slip ring assemblies can be supplied both as open built-in slip ring assemblies for customer integration, as well as with housings made of impact-resistant plastic or steel.

**Data transmission**

The transmission of analog and digital signals is standard and is used in both industrial applications and many other applications. Communication takes place via all current transmission protocols. Slip ring assemblies made of different materials are used depending on the application.

Note: The quality of the transmission of the analog and digital signals depends strongly on the structure of the overall system. The supply lines used, their installation and shielding, the number of line connections, outside interference, the type of transmission components and their adaptation to each other play an essential role. All of these must be taken into account when designing the overall system.

**Options**

- Ventilation screws
- Cable glands
- Tube feedthroughs
- Rotary feedthroughs
- Reinforced bearings
- Stainless steel housing
- Special paints for corrosion protection up to CSM
- Terminal boxes
- Heaters
- Mounting of rotary encoders (encoders and potentiometers)
- Windows and doors for large slip ring assembly housings

**Special versions**

We would be happy to advise you if you have special requirements. For example: Diameter > 10 m, high rotational speeds, extreme operating conditions, fiber optic cables, medium voltage, data rates up to 1Gbit, etc.

**Easy to install and maintain**

Our slip ring assemblies are characterized by their easy installation and maintenance. On request, rings and current collectors can be completely pre-wired to mounted terminal boxes. The connections are easily accessible and the current collector easily replaceable.

**Norms and standards**

All rotary transmitters from Conductix-Wampfler are state of the art. Our products meet the strict requirements of the Low Voltage Directive, RoHS Directive and REACH Regulation.

**Program Overview**

<table>
<thead>
<tr>
<th>Type</th>
<th>$I^1$ [mA/A]</th>
<th>$U$ [V]</th>
<th>$Ring-ø$ [mm]</th>
<th>Special feature</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>ES/GS30</td>
<td>mA - 16</td>
<td>415 (400)$^2$</td>
<td>30</td>
<td>Suitable for data transmission</td>
<td>8</td>
</tr>
<tr>
<td>ES/GS45/1</td>
<td>mA - 21(28)$^3$</td>
<td>415 (400)$^2$</td>
<td>45</td>
<td>-</td>
<td>9</td>
</tr>
<tr>
<td>ES/GS45/3</td>
<td>21(28)$^3$</td>
<td>690</td>
<td>45</td>
<td>-</td>
<td>10</td>
</tr>
<tr>
<td>ES/GS45/2</td>
<td>47</td>
<td>690</td>
<td>45</td>
<td>-</td>
<td>11</td>
</tr>
<tr>
<td>ES18</td>
<td>mA - 21</td>
<td>690 (630)$^3$</td>
<td>102</td>
<td>Suitable for data transmission</td>
<td>12</td>
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<tr>
<td>GS18</td>
<td>mA - 21</td>
<td>690 (630)$^3$</td>
<td>102</td>
<td>-</td>
<td>13</td>
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<tr>
<td>ES/GS13</td>
<td>50</td>
<td>690</td>
<td>85</td>
<td>-</td>
<td>14</td>
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<tr>
<td>ES/GS15</td>
<td>70 (90)$^4$</td>
<td>690</td>
<td>85</td>
<td>-</td>
<td>15</td>
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<tr>
<td>ES/GS16</td>
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<td>750$^8$</td>
<td>110</td>
<td>-</td>
<td>16</td>
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<tr>
<td>ES/GS19</td>
<td>150</td>
<td>750$^8$</td>
<td>132</td>
<td>-</td>
<td>17</td>
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<tr>
<td>ES/GS21</td>
<td>250</td>
<td>750$^8$</td>
<td>210</td>
<td>-</td>
<td>18</td>
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<tr>
<td>ES/GS29</td>
<td>400</td>
<td>690</td>
<td>210</td>
<td>-</td>
<td>19</td>
</tr>
<tr>
<td>ES/GS260</td>
<td>mA - 47</td>
<td>690 (630)$^3$</td>
<td>260</td>
<td>-</td>
<td>20</td>
</tr>
<tr>
<td>ES170, 200, 285</td>
<td>mA - 47</td>
<td>690 (630)$^3$</td>
<td>170/200/285</td>
<td>Suitable for data transmission</td>
<td>21</td>
</tr>
<tr>
<td>GS323</td>
<td>400</td>
<td>750$^6$</td>
<td>320</td>
<td>-</td>
<td>23</td>
</tr>
<tr>
<td>GS19/13/18</td>
<td>Combination</td>
<td></td>
<td></td>
<td></td>
<td>24</td>
</tr>
</tbody>
</table>

$^1$ The information on current carrying capacity refers to individual slip rings including current collectors. The actual current carrying capacity of the complete slip ring assembly (indicated on the nameplate) may differ significantly depending on the prevailing conditions (e.g. number of slip rings, conductivity type, ambient temperature). The corresponding conversion factors for current carrying capacity according to DIN VDE 0298-4 must be taken into account.

$^2$ The voltages apply to slip ring assemblies which are used in systems or system parts supplied directly from the low-voltage grid (VDE 0110-1/2008-01: 4.3.2.2.1, Table F.3b). When used in systems or system components that are not directly supplied by the low-voltage network, only the bracket values are permitted (VDE 0110-1/2008-01: 4.3.2.2.2, Table F.4).

$^3$ 28 A specially wired on request with 4 mm$^2$

$^4$ 90 A specially wired on request with 25 mm$^2$

$^8$ 1000 V on request
Example of a Combined Slip Ring Assembly

**General**

**Combined Slip Ring Assembly**
GS2104 / 1904 / 1504 / 1806 / 04 ML
3 x 250 A + PE + 4 x 150 A + 4 x 70 A/90 A + 6 x 21 A + 4 x data

- Multiple current collector for signal and data transmission
- Double-sided current collector 70 A/90 A
- Double-sided current collector 250 A
- Double-sided current collector 150 A
- Entries for wiring
- Ball bearing turntable
- Wiring on terminal board

**Double-sided current collector 150 A**

**Entries for wiring**

**Ball bearing turntable**
General

A Developed and Comprehensive Standard Program

Slip ring assemblies are used for example in rotary cranes, circular scrapers (sewage treatment plants), carousels, manipulators, turntables, antenna systems, theater stages, packaging machines and cable reels.
Slip Ring Assembly

**Built-in Slip Ring Assembly ES30 16 A\(^1\)/415 V (400 V)\(^2\)**

**Electrical data**
- Voltage:
  - Max. 415 V (400 V)\(^2\)=
  - According to DIN VDE 0110
  - Overvoltage category III
  - Contamination degree 3
- Current: mA to 16 A, at max. 30°C and 100% duty cycle
- Slip rings:
  - ø 30 x 6 mm, brass (MS)
  - Ring distance 12 mm
- Current collector:
  - Holder with two pressed-on carbon-fiber brushes (Cu) 20 x 6.4 mm
  - Connection: Flat plug 4.8 (DIN 46244) for flat socket 4.8 (DIN 46247)
- Protection class: IP 00

**Control and data transmission**
- Multi-layer coating (ML) and silver current collector (Ag) for transmission of analog and digital signals
- We ask for a separate request for transmission of indicated values and video signals

**Wiring and max. number of poles**
- Max. 10 (including PE)
- Completely wired with 2.5 mm\(^2\) on terminal board (sheath terminals)

**Further technical data**
- Rotation speed: 1-100 min\(^{-1}\)
  (Data: max. 30 min\(^{-1}\))
- Ambient temperature:
  - From -30°C to max. +50°C
  - At > 30°C, the max. current load must be reduced accordingly
  - Higher temperature values on request
- Installation position: upright (other installation positions on request)
- Axle tube: \(d_1 = 15h9\)

**Scope of delivery**
- Slip Ring Assembly complete with current collectors
- Insulator
- Axle tube (secure against rotation on site with 2 sets of threaded pins M 5, DIN 914)
- Without brush holder bolt

**Encapsulated Slip Ring Assembly GS30 16 A\(^1\)/415 V (400 V)\(^2\)**

**Electrical data**
- According to type ES30
- Protection class: IP 65

**Control, data transmission, wiring and max. number of poles**
- According to type ES30

**Max. number of poles incl. PE**

<table>
<thead>
<tr>
<th>Max. number of poles</th>
<th>h [mm]</th>
</tr>
</thead>
<tbody>
<tr>
<td>4</td>
<td>126</td>
</tr>
<tr>
<td>6</td>
<td>143</td>
</tr>
<tr>
<td>10</td>
<td>193</td>
</tr>
</tbody>
</table>

**Further technical data**
- Rotation speed: 1-100 min\(^{-1}\)
  (Data: max. 30 min\(^{-1}\))
- Ambient temperature:
  - From -30°C to max. +50°C
  - At > 30°C, the max. current load must be reduced accordingly
  - Higher temperature values on request
- Installation position: upright (other installation positions on request)
- Bearing: Rolling bearings, lubricated for life
- Corrosion protection: Steel parts galvanized and/or powder coated RAL 1012
- Screw connections:
  - In the axle bore ø 12 mm external thread M 20
  - In housing M 20 x 1.5 (on request as angle screwed connection)
- Option: with mounting flange

**Scope of delivery**
- Insulator
- Axle tube (secure against rotation on site with 2 sets of threaded pins M 5, DIN 914)

**Order example:**
- ES30/R15-04
  Built-in slip ring assembly type 30, 3-pole + PE with tube \(d_1 = 15h9\)
- GS30-04
  Encapsulated slip ring assembly type 30, 3-pole + PE

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\(^1\) Note: The information on current carrying capacity refers to individual slip rings including current collectors. The actual current carrying capacity of the complete slip ring assembly may differ significantly depending on the prevailing conditions (e.g. number of slip rings, conductivity type, ambient temperature). The corresponding conversion factors for current carrying capacity according to DIN VDE 0298-4 must be taken into account.

\(^2\) See page 5, footnote 2)
Slip Ring Assembly

Built-in Slip Ring Assembly ES45/1 21 A (28 A)\(^3\)/415 V (400 V)\(^2\)

Control and data transmission
- Multi-layer coating (ML) and silver current collector (Ag) for transmission of analog and digital signals
- We ask for a separate request for transmission of indicated values and video signals

Wiring and max. number of poles
- Up to 15 (including PE) completely wired with 4 mm\(^2\) on terminal board
- Max. 18 (including PE) completely wired with 2.5 mm\(^2\) on terminal board
- Up to 12 rings, connection to sheath clamps
- 13 to 18 rings connection to terminal blocks

Further technical data
- Rotation speed: 1-100 min\(^{-1}\) (Data: max. 30 min\(^{-1}\))
- Ambient temperature:
  - From -30°C to max. +50°C
  - At > 30°C, the max. current load must be reduced accordingly
  - Higher temperature values on request
- Installation position: upright (other mounting positions on request)
- Axle tube: \(d_1 = 25_{\text{h}9}\)

Electrical data
- Voltage:
  - Max. 415 V (400 V)\(^2\)
  - According to DIN VDE 0110
  - Overvoltage category III
- Current: 21 A (28 A)\(^3\)
- Protection class: IP 00

Scope of delivery
- Slip Ring Assembly complete with current collectors
- Insulator
- Axle tube (on site with 2 sets of M5 threaded pins, DIN 914, secure against rotation)
- Without brush bolt

Order example:
ES45/1/R22-04
Built-in slip ring assembly
Type 45/1, 3-pole + PE with tube \(d_1 = 25_{\text{h}9}\)

Encapsulated Slip Ring Assembly GS45/1 21 A (28 A)\(^3\)/415 V (400 V)\(^2\)

Further technical data
- Rotation speed: 1-100 min\(^{-1}\)
- Ambient temperature:
  - From -30°C to max. +50°C
  - At > 30°C, the max. current load must be reduced accordingly
  - Higher temperature values on request
- Installation position: upright (other mounting positions on request)
- Axle tube: \(d_1 = 25_{\text{h}9}\)

Options
- On request (see “Options”, page 5)

Order example:
GS45/1KS-04
Encapsulated slip ring assembly
Type 45/1, 3-pole + PE with plastic housing, 3-pole + PE

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\(^{1}\) Note: The information on current carrying capacity refers to individual slip rings including current collectors. The actual current carrying capacity of the complete slip ring assembly may differ significantly depending on the prevailing conditions (e.g. number of slip rings, conductivity type, ambient temperature). The corresponding conversion factors for current carrying capacity according to DIN VDE 0298-4 must be taken into account.
Slip Ring Assembly

**Built-in Slip Ring Assembly ES45/3**

- **Type**: 21 A (28 A)\(^1\) / 690 V (630 V)\(^2\)
- **Wiring and max. number of poles**:
  - Max. 9 (including PE)
  - Completely wired with 2.5 mm\(^2\) (4 mm\(^2\)) on terminal board (sheath clamps)

  *Further technical data*
  - **Rotation speed**: 1-100 min\(^{-1}\)
  - **Ambient temperature**:
    - From -30°C to max. +50°C
    - At > 30°C, the max. current load must be reduced accordingly
    - Higher temperature values on request
  - **Installation position**: upright (other installation positions on request)
  - **Axle tube**: \(d_t = 25h9\)

  *Scope of delivery*
  - Slip Ring Assembly complete with current collectors
  - Insulator
  - Axle tube (on site with 2 sets of M5 threaded pins, DIN 914, secure against rotation)
  - Without brush bolt

**Electrical data**
- **Voltage**:
  - Max. 690 V (630 V)\(^3\)
  - According to DIN VDE 0110
  - Overvoltage category III
  - Contamination degree 3
- **Current**: 21 A (28 A)\(^1\)\(^3\)
- **Slip rings**:
  - \(\phi 45 \times 8\) mm, brass (MS)
  - Ring distance 28 mm
- **Current collector**:
  - Holder with two pressed-on carbon-fiber brushes (Cu) 20 x 8 mm
  - Connection: Flat plug 6.3 (DIN 46244) for flat socket 6.3 (DIN 46247)
- **Protection class**: IP 00

**Order example**:
ES45/3/R22-04
Built-in slip ring assembly type 45/3, 3-pole + PE with tube \(d_t = 25h9\)

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**Encapsulated Slip Ring Assembly GS45 / 3**

- **Type**: 21 A (28 A)\(^3\)/ 690 V (630 V)\(^2\)
- **Scope of delivery**:
  - Slip Ring Assembly complete with current collectors
  - Insulator
  - Axle tube (on site with 2 sets of M5 threaded pins, DIN 914, secure against rotation)
  - Without brush bolt

**Electrical data**
- **According to type ES45/3**
- **Protection class**: IP 65

**Control, data transmission**

- **Wiring and max. number of poles**:
  - According to type ES45/3

**Further technical data**
- **Rotation speed**: 1-100 min\(^{-1}\)
- **Ambient temperature**:
  - From -30°C to max. +50°C
  - At > 30°C, the max. current load must be reduced accordingly
  - Higher temperature values on request
- **Installation position**: upright (other mounting positions on request)
- **Corrosion protection**: Steel parts galvanized and/or powder coated RAL 1012
- **Standard housing made of polyamide**
- **Glands**:
  - Internal thread in the mounting flange for M 25 x 1.5
  - Passage holes in the lower part of the housing for M 25 x 1.5 and M 32 x 1.5

**Order example**:
GS45/3KS-04
Encapsulated slip ring assembly type 45/3 with plastic housing, 3-pole + PE

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\(^1\) Note: The information on current carrying capacity refers to individual slip rings including current collectors. The actual current carrying capacity of the complete slip ring assembly may differ significantly depending on the prevailing conditions (e.g. number of slip rings, conductivity type, ambient temperature). The corresponding conversion factors for current carrying capacity according to DIN VDE 0298-4 must be taken into account.

\(^2\) See page 5, footnote 2)\(^3\)

\(^3\) 28 A specially wired on request with 4 mm\(^2\)
Slip Ring Assembly

Built-in Slip Ring Assembly ES45/2 47 A\textsuperscript{1}/690 V (630 V)\textsuperscript{2}

Electrical data
- Voltage: Max. 690 V (630 V)\textsuperscript{2}, According to DIN VDE 0110
- Overvoltage category III
- Contamination degree 3
- Current: 47 A\textsuperscript{1}, at max. 30°C and 100% duty cycle
- Slip rings:
  - ø 45 x 17 mm, brass (MS)
  - Ring distance 36.6 mm
- Current collector:
  - Two current collectors per slip ring with two pressed-on carbon-fiber brushes (Cu) 20 x 8 mm
  - Connection: Flat plug 6.3 (DIN 46244) for flat socket 6.3 (DIN 46247)
- Protection class: IP 00

Wiring and max. number of poles
- Max. 5 (including PE)
- Completely wired with 10 mm\textsuperscript{2} on terminal board (sheath terminals)
- Current collector per ring in pairs on terminals

Further technical data
- Rotation speed: 1-100 min\(^{-1}\)
- Ambient temperature:
  - From -20°C to max. +50°C
  - At > 30°C, the max. current load must be reduced accordingly
  - Higher temperature values on request
- Installation position: upright (other installation positions on request)
- Axle tube: \(d_1 = 25h9\)

Scope of delivery
- Slip Ring Assembly complete with current collectors
- Insulator
- Axle tube (on site with 2 sets of MS threaded pins, DIN 914, secure against rotation)
- Without brush bolt

Installation instructions
The two current collectors per ring must always be connected in parallel to a terminal strip or similar.

Order example:
ES45/2R22-04
Built-in slip ring assembly type 45/2, 3-pole + PE with tube \(d_1 = 25h9\)

Encapsulated Slip Ring Assembly GS45/2 47 A\textsuperscript{1}/690 V (630 V)\textsuperscript{2}

Electrical data
- According to type ES45/2
- Protection class: IP 65

Control, data transmission, Wiring and max. number of poles
- According to type ES45/2

Further technical data
- Rotation speed: 1-100 min\(^{-1}\)
- Ambient temperature:
  - From -20°C to max. +50°C
  - At > 30°C, the max. current load must be reduced accordingly
  - Higher temperature values on request
- Installation position: upright (other installation positions on request)
- Corrosion protection: Steel parts galvanized and/or powder coated RAL 1012
- Standard housing made of polyamide
- Screw connections:
  - Internal thread in the mounting flange for M 25 x 1.5
  - Passage holes in the lower part of the housing for M 25 x 1.5 and M 32 x 1.5

Options
- On request (see "Options", page 5)

Order example:
GS45/2KS-04
Encapsulated slip ring assembly type 45/2, 3-pole + PE

\(a = (\text{Number of poles} - 1) \times 36.6\)

\(d_1 = 25h9\)

\(h_2\) [mm]  \(H\) [mm]  Max. number of poles incl. PE
Standard with heating
90 215 2 -
150 275 4 -
190 315 5 3
280 405 - 5

2) See page 5, footnote 2)

1) Note: The information on current carrying capacity refers to individual slip rings including current collectors. The actual current carrying capacity of the complete slip ring assembly may differ significantly depending on the prevailing conditions (e.g. number of slip rings, conductivity type, ambient temperature). The corresponding conversion factors for current carrying capacity according to DIN VDE 0298-4 must be taken into account.
Slip Ring Assembly

Built-in Slip Ring Assembly ES18 21 A 1/690 V (630 V)²

**Electrical data**
- Voltage:
  - Max. 690 V (630 V)²
  - According to DIN VDE 0110
  - Overvoltage category III
- Contamination degree 3
- Current: mA to 21 A, at max. 30°C and 100% duty cycle
- Slip rings:
  - Ø 102 mm, brass (MS)
  - Ring distance 15 mm
- Current collector:
  - Holder with contact spring and three bronze carbon rivets (Br)
  - Connection: Crimping cable lug (DIN46237, ring shape or insulated flat plug receptacle 6.3 DIN46245)
- Protection class: IP 00

**Control and data transmission**
- Ring with multi-layer coating (ML) and silver current collector (Ag) for transmission of analog and digital signals
- We ask for a separate request for transmission of indicated values and video signals

**Wiring and max. number of poles**
- Standard version:
  - Up to 4 rings without terminal board
  - 6 to 36 rings on terminal board with 2.5 mm²
  - From 37 to 48 rings without terminal board with strand wiring 1.5 mm², 2 m from flange
  - From 10 rings with support disk
  - From 48 rings with intermediate support
- Special version:
  - Up to 25 rings on terminal board with 4 mm²
  - Up to 48 rings on terminal board with 1.5 mm² possible
  - Up to max. 100 rings without terminal board with strand wiring 1 mm², 2 m from flange

**Further technical data**
- Rotation speed for:
  - Standard version (MS rings and Br-current collectors):
    - 1-100 min⁻¹
  - Data (ML rings and Ag current collector): 1-30 min⁻¹
- Insulation: Insulating parts polyamide, glass fiber reinforced
- Ambient temperature:
  - From -30°C to max. +50°C
  - At > 30°C, the max. current load must be reduced accordingly
  - Higher temperature values on request
- Installation position: upright (other installation positions on request)
- Flange diameter: d_f
  - 45 mm
  - 20 mm, 30 mm and 35 mm on request

**Scope of delivery**
- Slip Ring Assembly without brush bolt
- Current collector supplied loose
- Possible on request with brush bolts

**Order example:**
ES18/F45-24
Built-in slip ring assembly
Type 18, 23-pole + PE
Flange diameter d_f = 45 mm

¹ Note: The information on current carrying capacity refers to individual slip rings including current collectors. The actual current carrying capacity of the complete slip ring assembly may differ significantly depending on the prevailing conditions (e.g. number of slip rings, conductivity type, ambient temperature). The corresponding conversion factors for current carrying capacity according to DIN VDE 0298-4 must be taken into account.
Slip Ring Assembly

Encapsulated Slip Ring Assembly GS18 21 A¹/690 V (630 V)²

Electrical data
• Voltage:
  - Max. 690 V (630 V)²—=
  - According to DIN VDE 0110
  - Overvoltage category III
  - Insulating material group II / III
  - Contamination degree 3
• Current: mA to 21A¹, at max. 30°C and 100% duty cycle
• Slip rings:
  - ø 102 mm, brass (MS)
  - Ring distance 15 mm
• Current collector:
  - Holder with two contact springs and three bronze carbon rivets each (Br)
  - Connection: Crimping cable lug (DIN46237, ring shape or insulated flat plug receptacle 6.3 DIN46245)
• Protection class: IP65

Control and data transmission
• Ring with multi-layer coating (ML) and silver current collector (Ag) for transmission of analog and digital signals
• We ask for a separate request for transmission of indicated values and video signals

Wiring and max. number of poles
• Standard version:
  - Up to 36 rings on terminal board with 2.5 mm²
  - From 37 to 48 rings without terminal board with strand wiring 1.5 mm², 2 m from flange
  - From 10 rings with support disk
  - From 48 rings with intermediate support
• Special version:
  - Up to 25 rings on terminal board with 4 mm²
  - Up to 48 rings on terminal board with 1.5 mm² possible
  - Up to max. 100 rings without terminal board with strand wiring 1 mm², 2 m from flange

Further technical data
• Rotation speed for
  - Standard version (MS rings and Br-current collectors): 1-100 min⁻¹
  - Data (ML rings and Ag current consumers): 1-30 min⁻¹
• Storage: Rolling bearings, lubricated for life
• Ambient temperature:
  - From -30°C to max. +50°C
  - At > 30°C, the max. current load must be reduced accordingly
  - Higher temperature values on request
• Installation position: upright (other installation positions on request)
• Corrosion protection:
  - Steel parts galvanized and/or powder coated
  - Aluminum (powder coated)
  - Standard housing made of polyamide, up to 36 poles
  - From 37 poles, steel housing (IP 54)

Scope of delivery
• Standard without screw connections
• Possible on request with metric screw connections

Options
• On request (see “Options”, page 5)

Order example:
GS18KS-24/06ML/LI
Encapsulated slip ring assembly type 18, 23-pole + PE 8 multi-layer coated strand wiring

¹) Note: The information on current carrying capacity refers to individual slip rings including current collectors. The actual current carrying capacity of the complete slip ring assembly may differ significantly depending on the prevailing conditions (e.g. number of slip rings, conductivity type, ambient temperature). The corresponding conversion factors for current carrying capacity according to DIN VDE 0298-4 must be taken into account.

²) See page 5, footnote 2)
Slip Ring Assembly

Built-in Slip Ring Assembly ES13 50 A\(^1\)/690 V (630 V)\(^2\)

**Electrical data**
- Voltage:
  - Max. 690 V (630 V)\(^2\)
  - According to DIN VDE 0110
  - Overvoltage category III
  - Contamination degree 3
- Current: 50 A\(^1\), at max. 30°C and 100% duty cycle
- Slip rings:
  - ø 85 x 12 mm, brass (MS)
  - Ring distance 17 mm
  - Connection M 6
- Current collector:
  - Industrial double holder with two moveable carbon-fiber brushes (Cu)
  - 22 x 6.4 mm
  - Connection M 5
- Protection class: IP 00

**Wiring and max. number of poles**
- Max. 28 (including PE) completely wired with 10 mm\(^2\)
- To 28 poles on terminal board, connection to sheath clamps
- Strand wiring 10 mm\(^2\) to 28 rings possible
- Versions from 8 rings with intermediate support (supporting disk)

**Further technical data**
- Rotation speed: 1-100 min\(^{-1}\)
- Ambient temperature:
  - From -30°C to max. +50°C
  - At > 30°C, the max. current load must be reduced accordingly
  - Higher temperature values on request

**Scope of delivery**
- With current collector
- Without brush bolt
- Installation position: upright (other installation positions on request)
- Flange diameter d:\(f\):
  - 45H8
  - 20H8, 30H8 on request

Encapsulated Slip Ring Assembly GS13 50 A\(^1\)/690 V (630 V)\(^2\)

**Electrical data**
- According to type ES13
- Protection class: IP 65

**Wiring and max. number of poles**
- According to type ES13

\(^1\) Note: The information on current carrying capacity refers to individual slip rings including current collectors. The actual current carrying capacity of the complete slip ring assembly may differ significantly depending on the prevailing conditions (e.g. number of slip rings, conductivity type, ambient temperature). The corresponding conversion factors for current carrying capacity according to DIN VDE 0298-4 must be taken into account.

**Further technical data**
- Rotation speed: 1-100 min\(^{-1}\)
- Ambient temperature:
  - From -30°C to max. +50°C
  - At > 30°C, the max. current load must be reduced accordingly
  - Higher temperature values on request
- Installation position: upright (other installation positions on request)
- Storage: Rolling bearings, lubricated for life
- Corrosion protection:
  - Steel parts galvanized and/or powder coated RAL 1012
  - Aluminum (powder coated)

**Scope of delivery**
- Standard housing made of polyamide, up to 16 poles
- From 17 rings with steel housing Ip54

**Options**
- On request (see "Options", page 5)

**Order example**
GS13KS-04
Encapsulated slip ring assembly type 13, 3-pole + PE, flange diameter d:\(f\) = 45H8

2) See page 5, footnote 2)}
**Slip Ring Assembly**

**Built-in Slip Ring Assembly ES15 70 A (90 A) 690 V (630 V)**

### Electrical data
- Voltage:
  - Max. 690 V (630 V)
  - According to DIN VDE 0110
  - Overvoltage category III
  - Contamination degree 3
- Current: 70 A (90 A) at max. 30°C and 100% duty cycle
- Slip rings:
  - ø 85 x 15 mm, brass (MS)
  - Ring distance 20 mm
  - Connection M 8
- Current collector:
  - Industrial double holder with two moveable carbon-fiber brushes (Cu)
  - 25 x 8 mm
  - Connection M 6
- Protection class: IP 00

### Wiring and max. number of poles
- Max. 16 (including PE) completely wired with 16 mm²
- Up to 8 poles on terminal board, connection to sheath clamps
- Strand wiring 16 mm² to 16 rings possible
- Versions from 8 rings with intermediate support (supporting disk)

### Further technical data
- Rotation speed: 1-100 min⁻¹
- Ambient temperature:
  - From -30°C to max. +50°C
  - At > 30°C, the max. current load must be reduced accordingly
  - Higher temperature values on request

### Scope of delivery
- With current collector
- Without brush bolt

---

**Encapsulated Slip Ring Assembly GS15 70 A (90 A) /690 V (630 V)**

### Electrical data
- According to type ES15
- Protection class: IP 65

### Wiring and max. number of poles
- According to type ES15

---

**Further technical data**
- Rotation speed: 1-100 min⁻¹
- Ambient temperature:
  - From -30°C to max. +50°C
  - At > 30°C, the max. current load must be reduced accordingly
  - Higher temperature values on request
- Installation position: upright (other installation positions on request)
- Flange diameter d₁:
  - 45H8
  - 20H8, 30H8 on request
- Scope of delivery
  - Standard without fittings
  - Possible on request with metric screw connections

### Options
- On request (see “Options”, page 5)

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**Order example: GS15KS-04**
Encapsulated slip ring assembly type 15, 3-pole + PE, flange diameter d₁ = 45H8

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**Order example: ES15/F45-04**
Built-in slip ring assembly type 15, 3-pole + PE, flange diameter d₁ = 45H8

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**Note:** The information on current carrying capacity refers to individual slip rings including current collectors. The actual current carrying capacity of the complete slip ring assembly may differ significantly depending on the prevailing conditions (e.g., number of slip rings, conductivity type, ambient temperature). The corresponding conversion factors for current carrying capacity according to DIN VDE 0298-4 must be taken into account.

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**Fastening flange**

**Order example:**
GS15KS-04  Encapsulated slip ring assembly type 15 with plastic housing; 3-pole + PE
Slip Ring Assembly

**Built-in Slip Ring Assembly ES16 100 A¹/750 V (1000 V on request)**

- **Electrical data**
  - Voltage: Max. 750 V
  - According to DIN VDE 0110
  - Overvoltage category IV
  - Contamination degree 3
  - Current: 100 A¹, at max. 30°C and 100% duty cycle
  - Slip rings:
    - Ø 110 x 14 mm, brass (MS)
    - Ring distance 29 mm
    - Connection M 8
  - Current collector:
    - Industrial double holder with two moveable carbon-fiber brushes (Cu)
    - 32 x 10 mm
    - Connection M 8
  - Protection class: IP 00

- **Wiring and max. number of poles**
  - Max. 12 (including PE), customer connection with 35 mm²
  - Strand wiring 25 mm², on request
  - From 5 rings with connecting bracket

- **Further technical data**
  - Rotation speed: 1-100 min⁻¹
  - Ambient temperature:
    - From -30°C to max. +60°C
    - At > 30°C, the max. current load must be reduced accordingly
    - Higher temperature values on request
  - Installation position: upright (other installation positions on request)
  - Flange diameter d:
    - 45 mm
    - 50 mm on request

**Encapsulated Slip Ring Assembly GS16 100 A¹/750 V (1000 V on request)**

- **Electrical data**
  - According to type ES16
  - Protection class: IP 54 (higher protection class on request)

- **Wiring and max. number of poles**
  - Max. 9 (including PE)
  - Otherwise like type ES16

- **Further technical data**
  - Rotation speed: 1-100 min⁻¹
  - Ambient temperature:
    - From -30°C to max. +60°C
    - At > 30°C, the max. current load must be reduced accordingly
    - Higher temperature values on request
  - Installation position: upright (other installation positions on request)
  - Storage: Rolling bearings, lubricated for life
  - Corrosion protection: Steel parts galvanized and/or powder coated
  - Aluminum parts: powder-coated
  - Protective cover:
    - Removable upwards
    - Also split on request, i.e. removable from the side (protection type IP 54)

**Scope of delivery**
- With current collector and insulating tube
- Without brush bolt

**Order example:**
ES16/F45-04
Built-in slip ring assembly type 16, 3-pole + PE, flange diameter d = 45 mm

---

**Scope of delivery**
- Standard without screw connections
- On request with metric screw connections

**Options**
- On request (see "Options", page 5)

**Order example:**
GS16-04
Encapsulated slip ring assembly type 16 with steel housing; 3-pole + PE
**Slip Ring Assembly**

**Built-in Slip Ring Assembly ES19 150 A\(^1\)/750 V (1000 V on request)**

**Electrical data**
- Voltage:
  - Max. 750 V \(^5\)
  - According to DIN VDE 0110
  - Overvoltage category IV
  - Contamination degree 3
- Current: 150 A\(^1\), at max. 30°C and 100% duty cycle
- Slip rings:
  - ø 132 x 20 mm, brass (MS)
  - Ring distance 36 mm
  - Connection M 8
- Current collector:
  - Industrial double holder with two moveable carbon-fiber brushes (Cu)
  - 32 x 10 mm
  - Connection M 8
- Protection class: IP 00

**Wiring and max. number of poles**
- Max. 18 (including PE), customer connection with 35 mm\(^2\)
- Strand wiring 35 mm\(^2\), on request
- From 5 rings with connecting bracket

**Further technical data**
- Rotation speed: 1-100 min\(^{-1}\)
- Ambient temperature:
  - From -30°C to max. +60°C
  - At > 30°C, the max. current load must be reduced accordingly
  - Higher temperature values on request
- Installation position: upright (other installation positions on request)
- Flange diameter \(d\): 70\(^\text{mm}\)
  - 35\(^\text{mm}\) and 45\(^\text{mm}\) on request

**Scope of delivery**
- With current collector and insulating tube
- Without brush bolt

**Order example:**
ES19/F70-04
Built-in slip ring assembly type 19, 3-pole + PE, flange diameter \(d\) = 70\(^\text{mm}\)

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**Encapsulated Slip Ring Assembly GS19 150 A\(^1\)/750 V (1000 V on request)**

**Electrical data**
- According to type ES19
- Protection class: IP 54 (higher protection class on request)

**Wiring and max. number of poles**
- Max. 16
- Otherwise like type ES19

**Further technical data**
- Rotation speed: 1-100 min\(^{-1}\)
- Ambient temperature:
  - From -30°C to max. +60°C
  - At > 30°C, the max. current load must be reduced accordingly
  - Higher temperature values on request
- Installation position: upright (other installation positions on request)
- Storage: Rolling bearings, lubricated for life
- Corrosion protection: Steel parts galvanized and/or powder coated
  - Aluminum parts: powder-coated
- Protective cover:
  - Removable upwards
  - Also split on request, i.e. removable from the side (protection type IP 54)

**Scope of delivery**
- Standard without screw connections
- On request with metric screw connections

**Options**
- On request (see "Options", page 5)

**Order example:**
GS19-04
Encapsulated slip ring assembly type 19 with steel housing; 3-pole + PE
Slip Ring Assembly

Built-in Slip Ring Assembly ES21 250 A\(^1\)/750 V (1000 V on request)

Electrical data
- Voltage: 
  - Max. 750 V\(^5\) ~ = 
  - According to DIN VDE 0110
  - Overvoltage category IV
  - Contamination degree 3
- Current: 250 A\(^1\), at max. 30°C and 100% duty cycle
- Slip rings: 
  - \(\text{ø} 210 \times 25\) mm, brass (MS)
  - Ring distance 44 mm
  - Connection M 10 / M 12
- Current collector: 
  - Industrial double holder with two moveable carbon-fiber brushes (Cu) 
    45 x 16 mm 
  - Connection M 10
- Protection class: IP 00

Wiring and max. number of poles
- Max. 8 (including PE), customer connection with 95 mm\(^2\)
- Strand wiring 95 mm\(^2\), on request
- From 5 rings with connecting bracket

Further technical data
- Rotation speed: 1-100 min\(^{-1}\)
- Ambient temperature: 
  - From -30°C to max. +60°C 
  - At > 30°C, the max. current load must be reduced accordingly 
  - Higher temperature values on request
- Installation position: upright (other installation positions on request)
- Flange diameter \(d_i\): 70\(^{10}\)

Scope of delivery
- Slip Ring Assembly complete with brush pins and current collectors
- Insulating tube

Encapsulated Slip Ring Assembly GS21 250 A\(^1\)/750 V (1000 V on request)

Electrical data
- According to type ES21
- Protection class: IP 54 (higher protection class on request)

Wiring and max. number of poles
- Like type ES21

Further technical data
- Rotation speed: 1-100 min\(^{-1}\)
- Ambient temperature: 
  - From -30°C to max. +60°C 
  - At > 30°C, the max. current load must be reduced accordingly 
  - Higher temperature values on request
- Installation position: upright (other installation positions on request)

Scope of delivery
- Standard without screw connections
- On request with metric screw connections

Options
- On request (see “Options”, page 5)

Order example: ES21/F70-04
Built-in slip ring assembly type 21, 3-pole + PE, flange diameter \(d_i\) = 70\(^{10}\)

Order example: GS21-04
Encapsulated slip ring assembly type 21 with steel housing; 3-pole + PE

\(^{10}\) 1000 V on request

\(^{11}\) Note: The information on current carrying capacity refers to individual slip rings including current collectors. The actual current carrying capacity of the complete slip ring assembly may differ significantly depending on the prevailing conditions (e.g. number of slip rings, conductivity type, ambient temperature). The corresponding conversion factors for current carrying capacity according to DIN VDE 0208-4 must be taken into account.
**Slip Ring Assembly**

**Built-in Slip Ring Assembly ES29 400 A 750 V (1000 V on request)**

**Electrical data**
- Voltage: Max. 750 V
  - According to DIN VDE 0110
  - Overvoltage category IV
  - Insulating material group II
  - Contamination degree 3
- Current: 400 A, at max. 30°C and 100% duty cycle
- Slip rings:
  - ø 210 x 25 mm, brass (MS)
  - Ring distance 44 mm
  - Connection M 12
- Current collector phase:
  - Industrial double holder with two moveable carbon-fiber brushes (Cu)
    50 x 20 mm
  - Connection M 12
- Current collector PE: like phase, but carbon-fiber brush 45 x 16, max. 300 A
- Protection class: IP 50

**Wiring and max. number of poles**
- Max. 4 (including PE), customer connection with 2 x 95 mm²
- Strand wiring 2 x 95 mm², on request
- From 5 rings with connecting bracket

**Further technical data**
- Rotation speed: 1-100 min⁻¹
- Ambient temperature:
  - From -30°C to max. +60°C
  - At > 30°C, the max. current load must be reduced accordingly
- Higher temperature values on request
- Installation position: upright (other installation positions on request)
- Flange diameter d = 70 h⁸

**Scope of delivery**
- Slip Ring Assembly complete with brush pins and current collectors
- Insulating tube

**Encapsulated Slip Ring Assembly GS29 400 A 750 V (1000 V on request)**

**Electrical data**
- According to type ES29
- Protection class: IP 54 (higher protection class on request)

**Wiring and max. number of poles**
- According to type ES29

**Further technical data**
- Rotation speed: 1-100 min⁻¹
- Ambient temperature:
  - From -30°C to max. +60°C
  - At > 30°C, the max. current load must be reduced accordingly
- Higher temperature values on request
- Installation position: upright (other installation positions on request)

**Scope of delivery**
- Standard without fittings
- On request with metric screw connections

**Options**
- On request (see “Options”, page 5)

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\[1\) 1000 V on request
Slip Ring Assembly

Built-in Slip Ring Assembly ES260 47 A /690 V (630 V)

Electrical data
- Voltage:
  - Max. 690 V (630 V)
  - According to DIN VDE 0110
  - Overvoltage category III
  - Contamination degree 3
- Current: 47 A
  - at max. 30°C and 100% duty cycle
- Slip rings:
  - ø 260 x 10 mm, brass (MS)
  - Ring distance 18 mm
  - Connection M 6
- Current collector:
  - Industrial double holder with two moveable carbon-fiber brushes (Cu)
    - 22 x 6.4 mm
  - Connection M 5
- Protection class: IP 00

Control and data transmission
- Ring with multi-layer coating (ML) and current collector bronze (Br)
  - 25 mA at 24 V
- Multi-layer coating (ML) and silver collector (Ag) for transmission of analog and digital signals
- We ask for a separate request for transmission of indicated values and video signals

Wiring and max. number of poles
- Max. 24 (including PE) completely wired with 6 mm² on terminal boards
- Connection to the terminal board M5
- > 24 to 36 rings with strand wiring

Further technical data
- Rotation speed: 1-60 min⁻¹
- Tube passage: max. ø 160 mm
- Ambient temperature:
  - From -30°C to max. +60°C
  - At > 30°C, the max. current load must be reduced accordingly
- Higher temperature values on request
- Installation position: upright (other installation positions on request)
- Installation options:
  - With 4 piece threaded bolt M10, bolt circle ø 227 mm
  - The M12 brush bolts must be screwed on top and bottom by the customer

Scope of delivery
- Slip Ring Assembly with brush bolts
- Insulating tube
- Current collector

Encapsulated Slip Ring Assembly GS260 47 A /690 V (630 V)

Electrical data
- According to type ES260
- Protection class: IP 54

Wiring and max. number of poles
- According to type ES260

Number of poles incl. PE h

<table>
<thead>
<tr>
<th>Without heating</th>
<th>With heating</th>
</tr>
</thead>
<tbody>
<tr>
<td>Up to 12</td>
<td>Up to 9</td>
</tr>
<tr>
<td>Up to 18</td>
<td>Up to 15</td>
</tr>
<tr>
<td>Up to 24</td>
<td>Up to 21</td>
</tr>
</tbody>
</table>

Further technical data
- Rotation speed: 1-60 min⁻¹
- Tube passage: max. ø 145 mm
- Ambient temperature:
  - From -30°C to max. +60°C
  - At > 30°C, the max. current load must be reduced accordingly
- Higher temperature values on request
- Installation position: upright (other installation positions on request)
- Storage: Rolling bearing (lubricated for life) or relubricatable ball bearing turntable
- Corrosion protection: Steel parts galvanized and/or powder coated
  - Aluminum parts: powder-coated
- Protective cover:
  - Removable upwards with viewing or installation window
  - Optionally also split i.e. removable on side
- Stainless steel housing on request

Scope of delivery
- Standard without screw connections
- On request with screw connections

Options
- On request (see "Options", page 5)

Order example:
GS21-04
Encapsulated slip ring assembly type 21 with steel housing; 3-pole + PE

Note: The information on current carrying capacity refers to individual slip rings including current collectors. The actual current carrying capacity of the complete slip ring assembly may differ significantly depending on the prevailing conditions (e.g. number of slip rings, conductivity type, ambient temperature). The corresponding conversion factors for current carrying capacity according to DIN VDE 0298-4 must be taken into account.

2) See page 5, footnote 2)
Slip Ring Assembly

Built-in Slip Ring Assembly ES170, ES200, ES285 47 A/690 V (630 V)

Electrical data
- Voltage:
  - Max. 690 V (630 V)\(^2\)
  - According to DIN VDE 0110
  - Overvoltage category III
  - Contamination degree 3
- Current: mA up to 47 A \(^1\), at max. 30°C and 100% duty cycle
- Current collector:
  - Holder with contact spring and three bronze carbon rivets (Br)
  - Connection: Crimping cable lug (DIN46237, ring shape or insulated flat plug receptacle 6.3 DIN46245)
- Protection class: IP 00

Control and data transmission
- Ring with multi-layer coating (ML) and silver current collector (Ag) for transmission of analog and digital signals
- We ask for a separate request for transmission of indicated values and video signals

Wiring and max. number of poles
- Max. 18 (including PE) completely wired with 6 mm\(^2\) on terminal boards
- Strand wiring (number of poles on request)
- Connection to the terminal board M5

Further technical data
- Rotation speed: 1-60 min\(^{-1}\)
- Tube passage: see table, diameter d
- Ambient temperature:
  - From -30°C to max. +60°C
  - At > 30°C the max. current load must be reduced accordingly
  - Higher temperature values on request
- Installation position: upright (other installation positions on request)
- Mounting options:
  - With 3 piece threaded bolt M 10
  - The brush bolts M 8 must be screwed on top and bottom by the customer

Scope of delivery
- Slip Ring Assembly with current collectors without brush bolts

<table>
<thead>
<tr>
<th>Type</th>
<th>b [mm]</th>
<th>ø d [mm]</th>
<th>ø D [mm]</th>
<th>ø LK [mm]</th>
<th>ø U [mm]</th>
<th>Combination with</th>
</tr>
</thead>
<tbody>
<tr>
<td>ES170</td>
<td>101</td>
<td>75</td>
<td>170</td>
<td>120 – 3 x 120°</td>
<td>290</td>
<td>-</td>
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<tr>
<td>ES200</td>
<td>116</td>
<td>100</td>
<td>200</td>
<td>150 – 3 x 120°</td>
<td>320</td>
<td>ES185</td>
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<tr>
<td>ES285</td>
<td>158.5</td>
<td>160</td>
<td>285</td>
<td>227 – 4 x 90°</td>
<td>400</td>
<td>ES260</td>
</tr>
</tbody>
</table>

\[ a = (\text{Number of poles} - 1) \times 11 \]

**Note:** The information on current carrying capacity refers to individual slip rings including current collectors. The actual current carrying capacity of the complete slip ring assembly may differ significantly depending on the prevailing conditions (e.g. number of slip rings, conductivity type, ambient temperature). The corresponding conversion factors for current carrying capacity according to DIN VDE 0298-4 must be taken into account.

2) See page 5, footnote 2)

Order example:
ES170-10
Built-in slip ring assembly type 170, 9-pole + PE

\(^1\) Note: The information on current carrying capacity refers to individual slip rings including current collectors. The actual current carrying capacity of the complete slip ring assembly may differ significantly depending on the prevailing conditions (e.g. number of slip rings, conductivity type, ambient temperature). The corresponding conversion factors for current carrying capacity according to DIN VDE 0298-4 must be taken into account.
Combined Slip Ring Assembly

Encapsulated Slip Ring Assembly GS323 400 A 1/750 V (1000 V on request)

Further technical data

- Rotation speed for
  - Standard version (MS-rings and Br-current collectors): 1-100 min⁻¹
  - Data (ML rings and Ag current collector): 1-30 min⁻¹
- Storage: Relubricatable ball bearing turntable
- Ambient temperature:
  - From -30°C to max. +50°C
  - At > 30°C, the max. current load must be reduced accordingly
  - Higher temperature values on request
- Corrosion protection: Steel parts galvanized and/or powder coated
  - Aluminum parts: powder-coated
  - Stainless steel housing on request
- Installation position: upright

Scope of delivery

- Standard without strand wiring for the main power section
- Depending on the ring structure, metric screw connections are provided as standard or on customer request

Options

- On request (see “Options”, page 5)

Electrical data main power section

- Voltage:
  - Max. 750 V
  - According to DIN VDE 0110
  - Overvoltage category IV
  - Contamination degree 3
- Current:
  - 400 A at 60% duty cycle
  - Higher currents on request
- General: additional combinations for different currents and voltages are possible
- Protection class: IP 54

Control current section

- As a rule, a type 18 slip ring is used. Technical details can be found on page 12.
- For more information, please contact us.

Control and data transmission

- Ring with multi-layer coating (ML) and silver current collector (Ag) for transmission of analog and digital signals

Wiring

- Control power supply fully wired to terminal block or terminal board
- Main current section on request with strand wiring

1) 1000 V on request

Note: The information on current carrying capacity refers to individual slip rings including current collectors. The actual current carrying capacity of the complete slip ring assembly may differ significantly depending on the prevailing conditions (e.g. number of slip rings, conductivity type, ambient temperature). The corresponding conversion factors for current carrying capacity according to DIN VDE 0298-4 must be taken into account.
Combined Slip Ring Assembly

Encapsulated Slip Ring Assembly e.g. type GS19/13/18

Further technical data
- Rotation speed for
  - Standard version (MS-rings and Br-current collectors): 1-100 min⁻¹
  - Data (ML rings and Ag current collector): 1-30 min⁻¹
- Storage: Rolling bearings, lubricated for life
- Line connection:
  - Main current rings with strand wiring on request
  - Control rings on terminal board, pre-wired
- Protective cover:
  - Removable upwards
  - If desired also split, i.e. removable on side or with viewing or installation window
- Corrosion protection: Steel parts galvanized and/or powder coated
  - Aluminum parts: powder-coated
  - Stainless steel housing on request
- Ambient temperature:
  - From -30°C to max. +50°C
  - At > 30°C, the max. current load must be reduced accordingly
  - Higher temperature values on request
- Installation position: upright (other installation positions on request)

Scope of delivery
- Standard without screw connections
- On request with metric screw connections

Options
- On request (see “Options”, page 5)

Electrical data
- Voltage:
  - Max. 690 V (630 V)²
  - According to DIN VDE 0110
  - Overvoltage category III
  - Contamination degree 3
- Ring structure:
  - 150 A + PE / 50 A / 21 A¹
- Protection class: IP 54 (higher protection class on request)

²) See page 5, footnote 2)

We would be happy to discuss further details with you when designing a solution tailored to your needs.

¹ Note: The information on current carrying capacity refers to individual slip rings including current collectors. The actual current carrying capacity of the complete slip ring assembly may differ significantly depending on the prevailing conditions (e.g. number of slip rings, conductivity type, ambient temperature). The corresponding conversion factors for current carrying capacity according to DIN VDE 0298-4 must be taken into account.
Combined Slip Ring Assembly

Encapsulated Slip Ring Assembly combined with rotary transmitters for gases and fluids

In addition to high-quality slip ring assemblies for power and data transmission, Conductix-Wampfler also has rotary feedthroughs for gases and fluids in its extensive product range. Rotary feedthroughs are used in single and multi-channel designs, sometimes also in combination with slip ring assemblies, on machine tools, on rotary tables, on cranes and in many other industrial applications.

Rotary feedthroughs

- For gases and fluids (except oxygen)
- Single-channel or multi-channel versions
- With and without slip ring assembly for power and data transmission
- For different pressures and temperatures

Combined Slip Ring Assembly type 18 (see page 12) and single-channel rotary feedthroughs for gases and fluids:

We would be happy to discuss further details with you when designing a solution tailored to your needs.
Other Products from Conductix-Wampfler

The products described in this catalog represent a few of the products from the broad spectrum of Conductix-Wampfler components and systems for the transfer of energy, data, gases, and fluids. The solutions we deliver for your applications are based on your specific requirements. In many cases, a combination of several different Conductix-Wampfler products are needed to fill the application. You can count on all of Conductix-Wampfler’s business units for hands-on engineering support - coupled with the perfect solution to meet your energy management and control needs.

Motor driven cable reels
Motor driven reels by Conductix-Wampfler are the perfect solution for managing long lengths of heavy cable and hoses in very demanding industrial applications. Monospiral, level wind, and random wind spools.

Slip ring assemblies
Whenever powered machinery needs to rotate 360°, field proven slip ring assemblies by Conductix-Wampfler can flawlessly transfer energy and data. Here, everything revolves around flexibility and reliability.

Conductor bar
Whether they are enclosed conductor rails, expandable single-pole bar systems, or high amperage bar for demanding steel mill use up to 6000 amps. Conductix-Wampfler’s conductor bar is the proven solution to reliably move people and material.

Spring driven cable reels
We have 60 years experience and trusted brands such as Insul-8, Wampfler, and IER. We offer small cord reels all the way to large multi-motor units, a wide range of accessories, and hazardous location reels.

Cable Festoon systems
It’s hard to imagine Conductix-Wampfler cable trolleys not being used in virtually every industrial application. They are reliable and robust and available in an enormous variety of sizes and models.

Push Button Pendants
Our ergonomic pendants are ideally suited for industrial control applications. They are available in a wide range of configurations for overhead cranes and other machinery.

Radio remote controls
Safe, secure, and reliable radios use the latest in microprocessor technology. Available in several models for overhead crane control and other types of machinery.

Inductive Power Transfer IPT®
The contact-less system for transferring energy and data. For all tasks that depend on high speeds and absolute resistance to wear.

Data Transfer: ProfiDAT® | Nexus
Safe & reliable wireless communication using slotted waveguide technology that’s PROFIsafe compatible.

Nexus NB for narrow band signal transfer over power conductors

LJU Automation EMS Controller
Specialized controllers Programmable by parameters, ideal for Electrified Monorails at automotive plants, with over 1500 in service worldwide. Adaptable for other applications

BridgeGuard™
Prevents crane to crane and crane to end collisions. IP69K rated for indoor and outdoor use, with a 3 ft to 150 ft range. Compliant with IEC 60068-2-6:2007

Air & Spring balancers | Air hoists
Conductix-Wampfler offers the full line of ENDO positioning devices. Rugged, reliable steel construction increasing safety and decreasing fatigue and body stress.